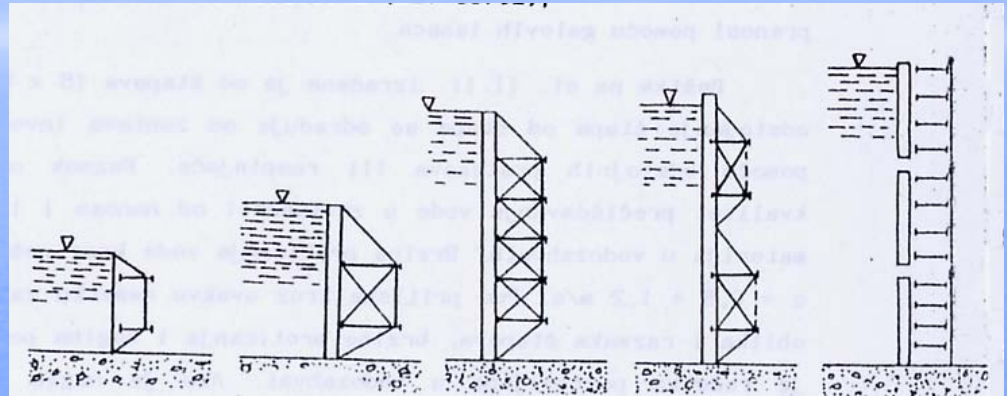


ТАБЛАСТИ И СЕГМЕНТНИ ЗАТВАРАЧИ КАЈ ХИДРОЕНЕРГЕТСКИТЕ ОБЈЕКТИ

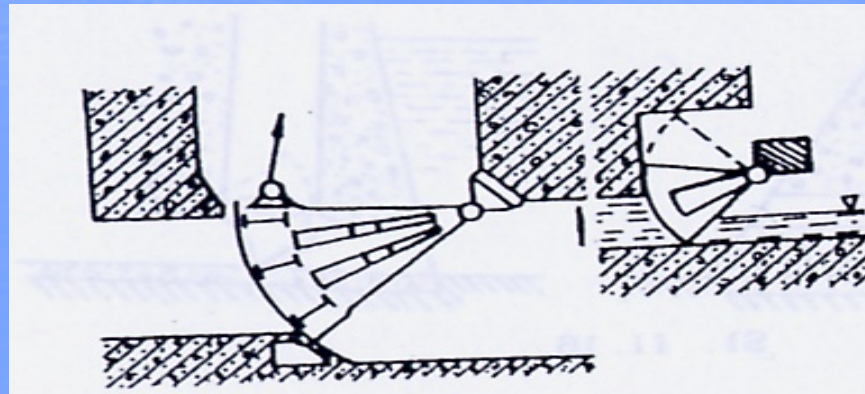


Ги разгледуваме следните два вида на затварачи

а) табласти



б) сегментни



Slide Gates

Fabricated steel Slide Gates are provided with neoprene seals to minimize leakage, and are operated using manual gear drives, electric actuators or hydraulic cylinders for operation.



- (4) 11' x 17' electrically operated slide gates



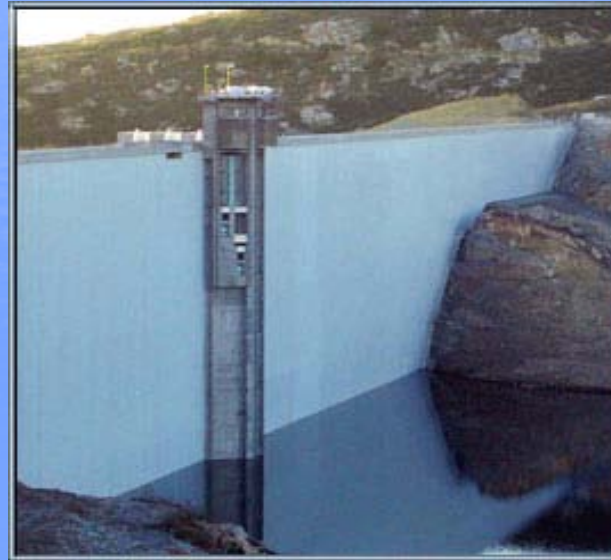
- (2) 9' x 12' manually operated intake slide gates

Roller Gates

Roller gates are typically used where opening sizes are too large to efficiently use slide gates, or applications where gravity closure is a requirement. The use of a wheeled gate results in significantly lower operating loads thereby providing an effective means for emergency closure applications.



- 12' x 15' hydraulically operated roller gate



- 42" x 72" hydraulically operated roller gates

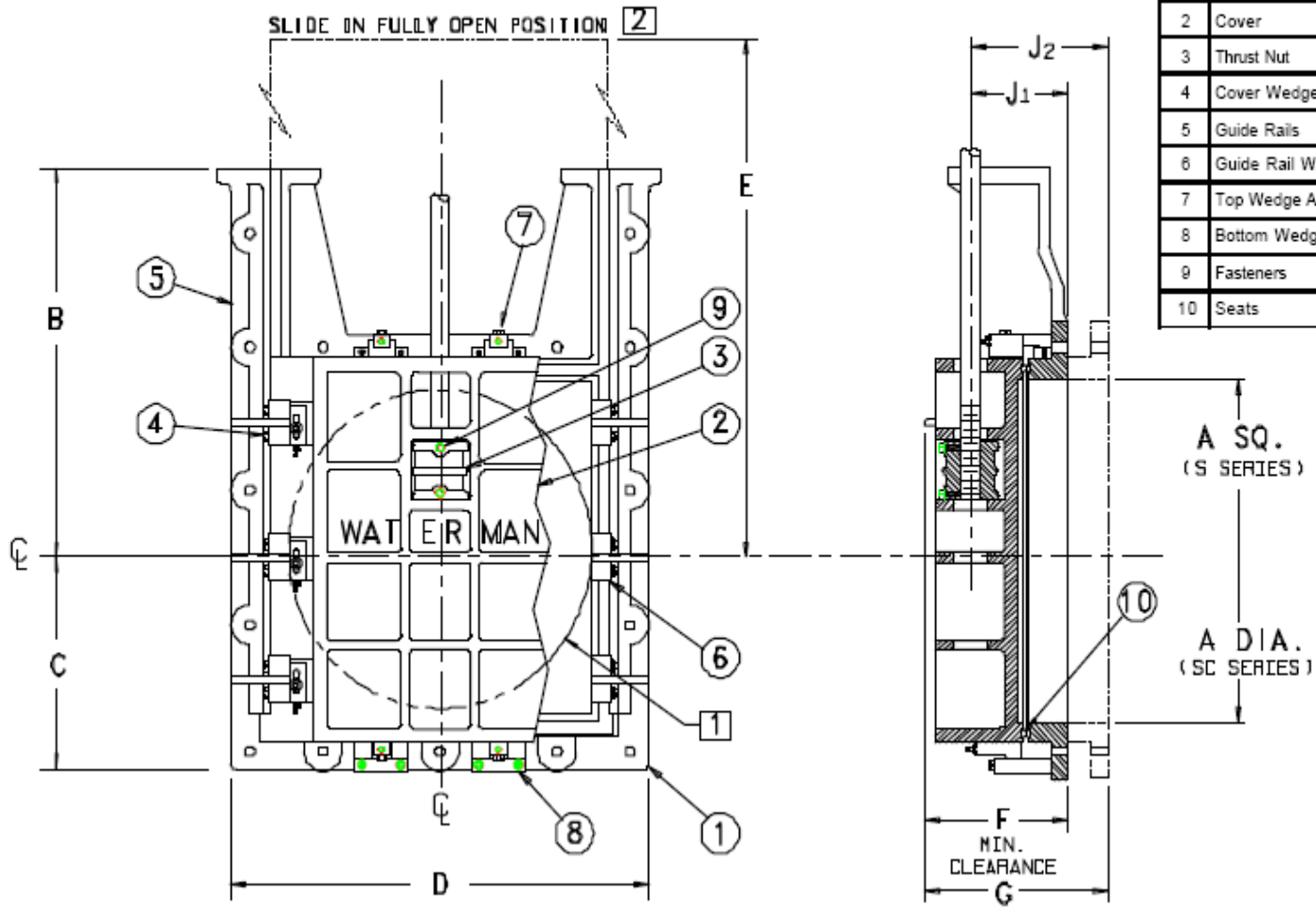
HEAVY DUTY, CAST IRON SERIES 5000 AND 7000 SLUICE GATES

Gate shapes include square or rectangular with square, rectangular or circular opening.



S-7000

S-7000 SQUARE, ROUND & RECTANGULAR SLUICE GATES



PARTS	
No.	Name
1	Frame
2	Cover
3	Thrust Nut
4	Cover Wedge Assembly
5	Guide Rails
6	Guide Rail Wedge Assembly
7	Top Wedge Assembly
8	Bottom Wedge Assembly
9	Fasteners
10	Seats

NOTES:

SEATING AND UNSEATING HEADS

Heads are measured from the horizontal center line of the gate opening to the surface of the water.

- with SEATING HEADS (or face pressure), the water is on the front of the gate and helps to press the seating surfaces together.
- with UNSEATING HEADS, the water is on the back of the gate and tends to push the slide away from the frame.

SERIES	Seating Heads, Feet (1)	Unseating Heads, Feet (2)
5000	55 to 200 (varies with size)	10 to 150 or higher (varies with size)
7000		

P-32

SLUICE GATE

- HEAVY DUTY
- SELF CONTAINED
- MEETS AWWA SPECIFICATIONS*

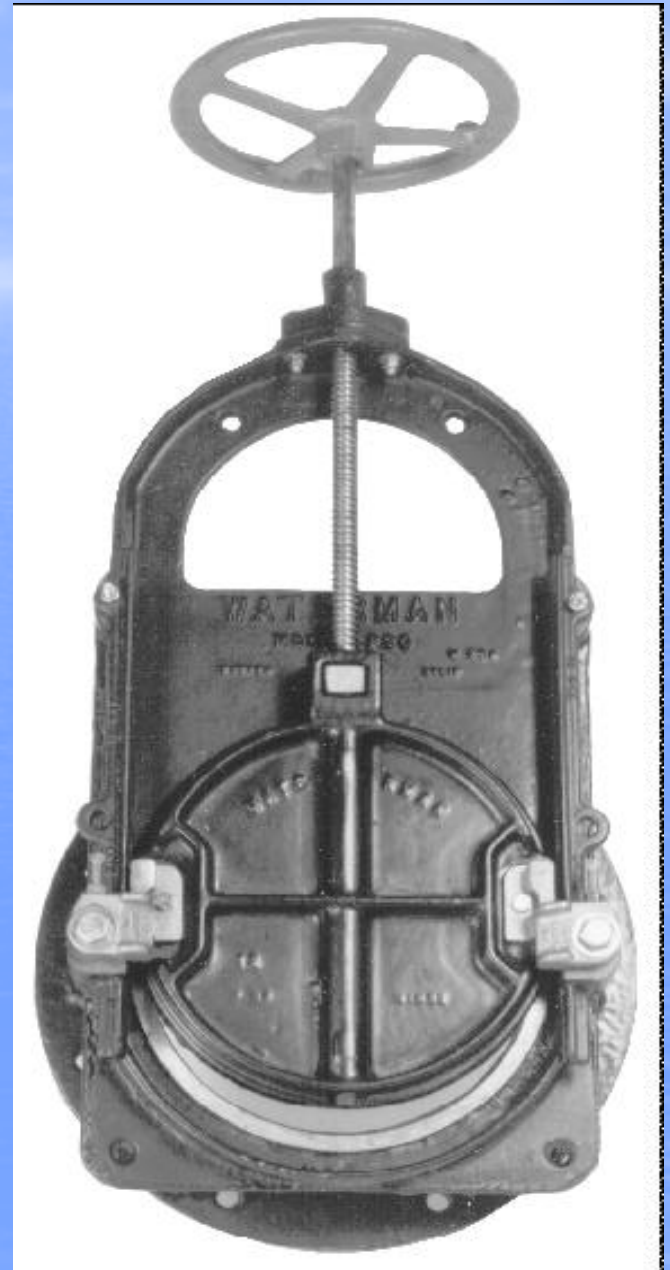
• 60 FOOT SEATING, 20 FOOT UNSEATING PRESSURE

• 6" THRU 14" SIZES

APPLICATION:

Sluice Gate Model P-32 is ideally suited for pipe end shut-off applications.

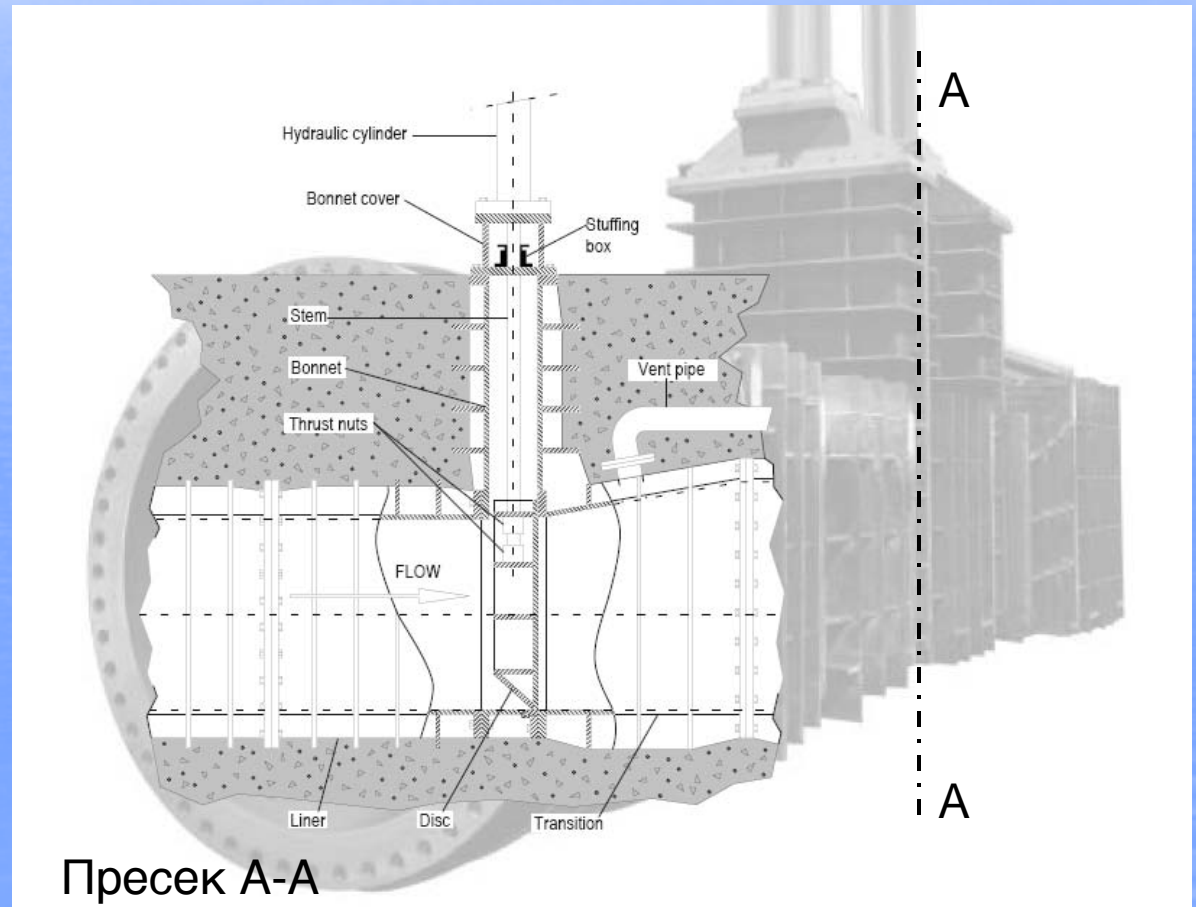
Commonly used for pumping stations, effluent ponding installations, and distributing boxes.



Bonneted Gates

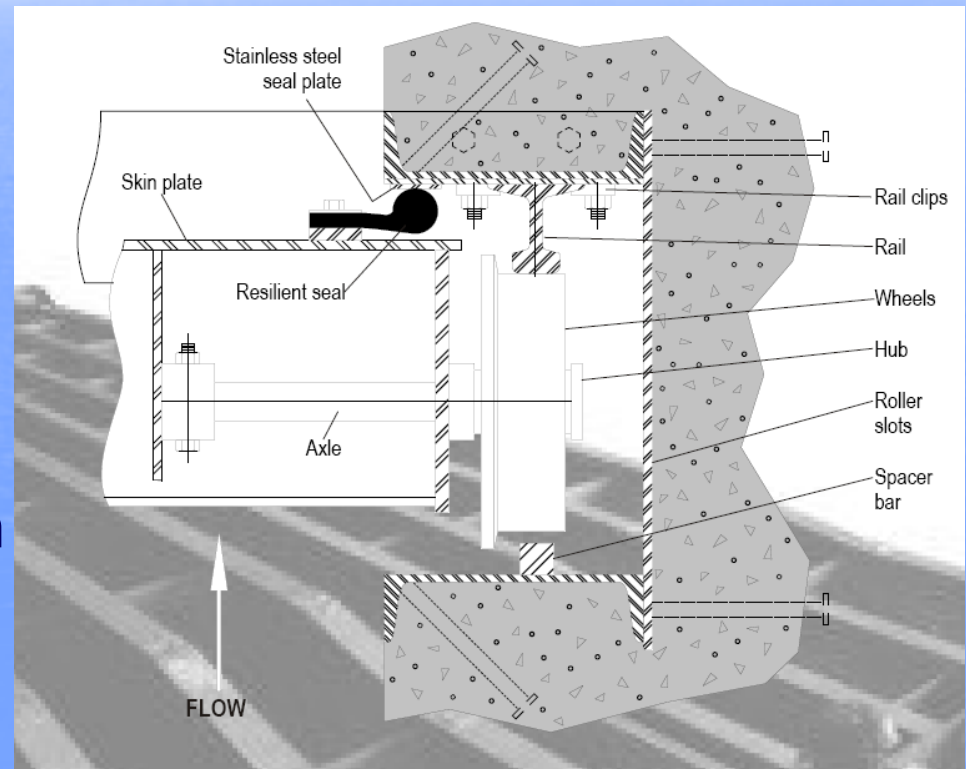
Bonneted Slide Gates are normally used for regulating flow through the outlet works of dams.

They are essentially a completely enclosed slide gate that is manufactured and designed to be embedded (except for the actuator) in concrete. Bonneted Gates can be operated manually, electrically, or hydraulically.

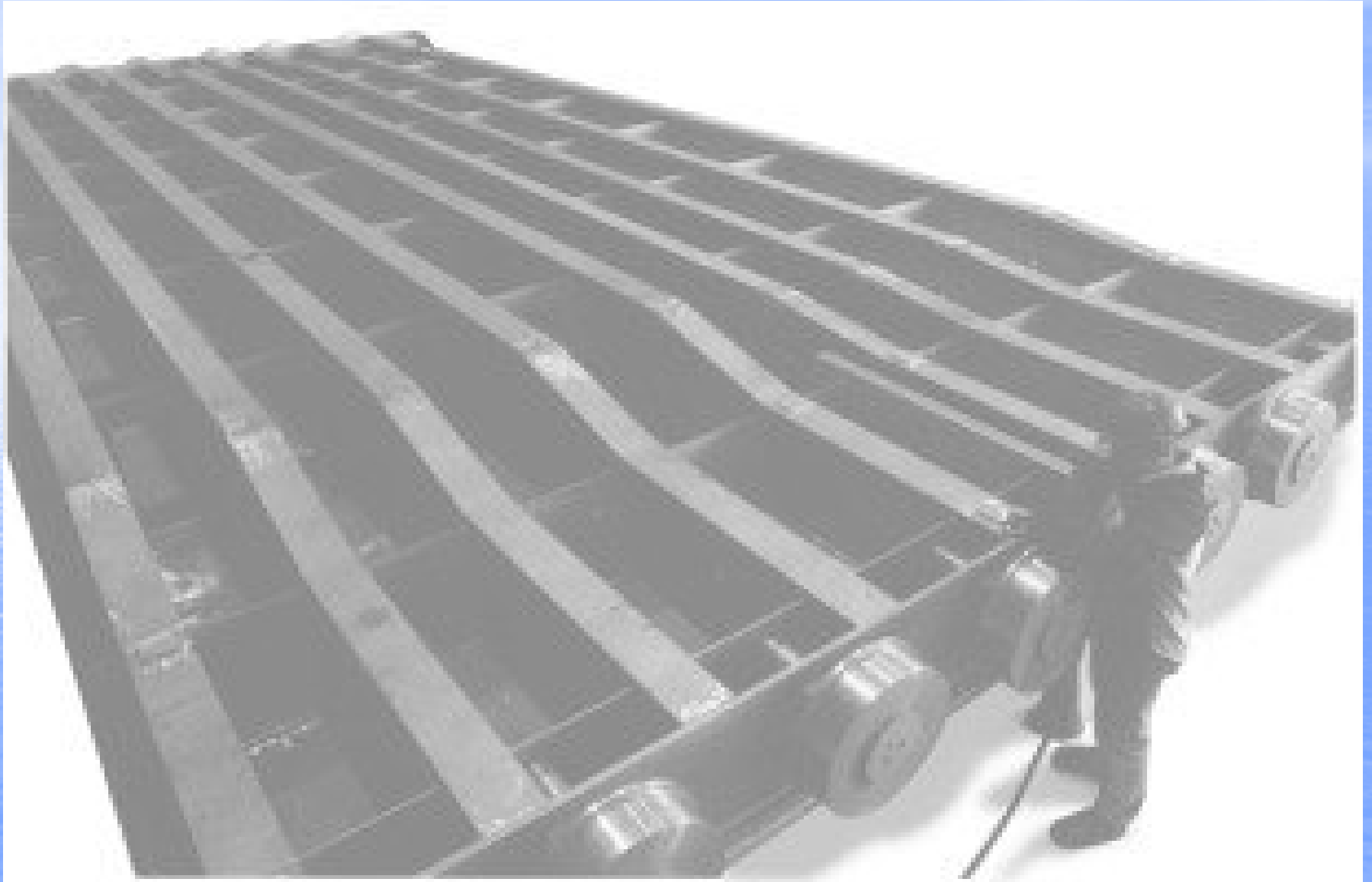


Roller Gates

- Emergency (Gravity) Closure
- Wheels Reduce Operating Thrust
- Manual or Power Operation

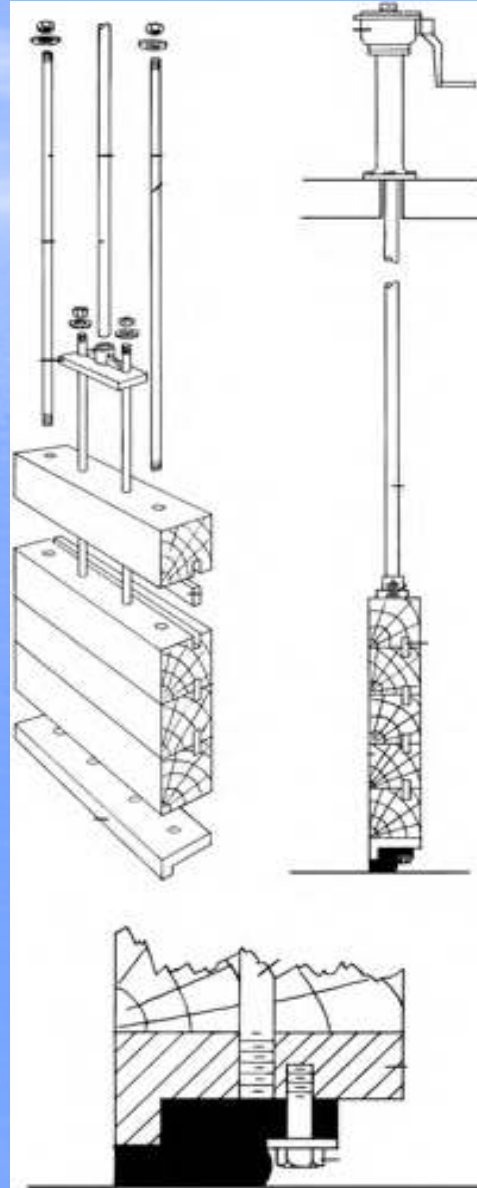


Roller Gate



Timber Gates

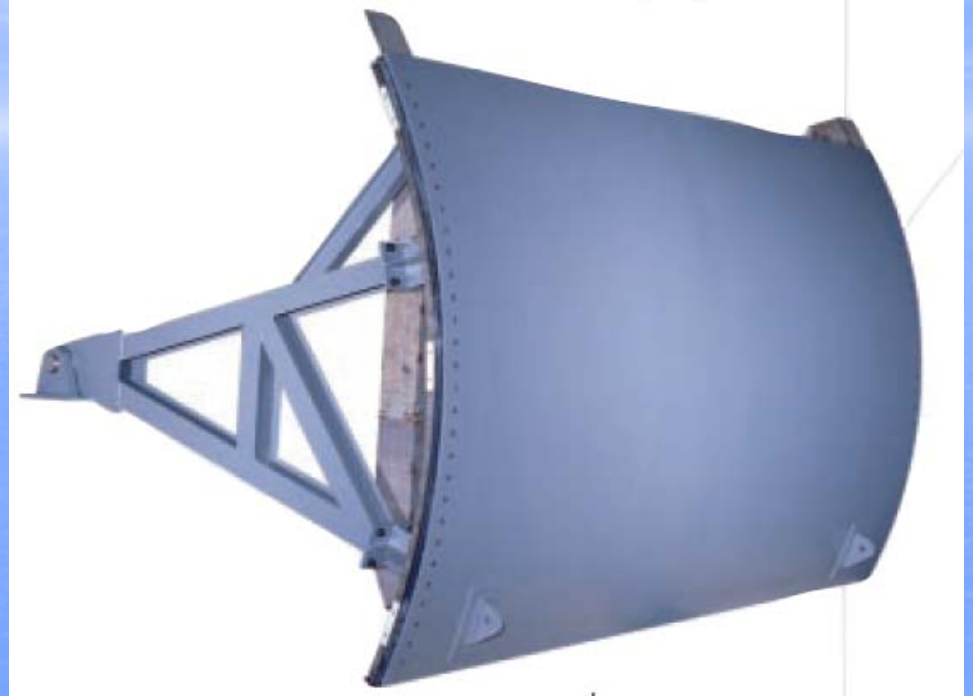
- timber gates are designed in widths to 7 feet for 25-foot seating head applications.
- timber Gates are economical, durable and have unique corrosion resistant properties.
- metal tie rods extend from top to bottom of the gates and are fastened at each end to hold the individual timbers securely together.



RADIAL GATES

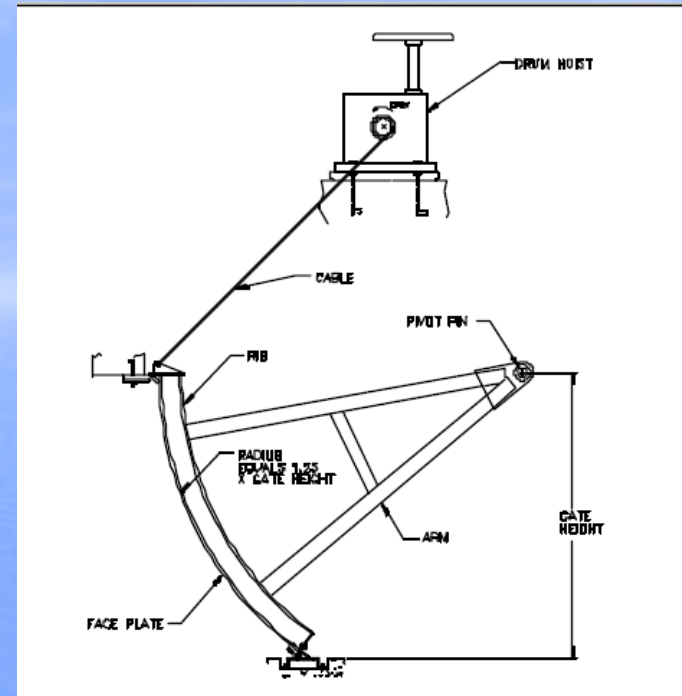
RADIAL GATES USES:

- maintenance of water elevations in canals or spillways
- increased storage capacity for reservoirs
- diversion of water for irrigation
- flow control preserving wide, clear waterways
- other areas requiring economical water control



CONSTRUCTION FEATURES

- the face plate is accurately curved on a required radius to an engineered pivot point.
- the plate is stiffened with horizontal support beams along the backside total width of the plate. They transfer the pressure from the face plate to the radial arms.



Characteristics of radial gates

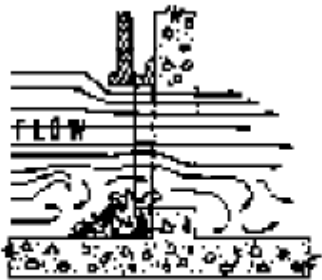
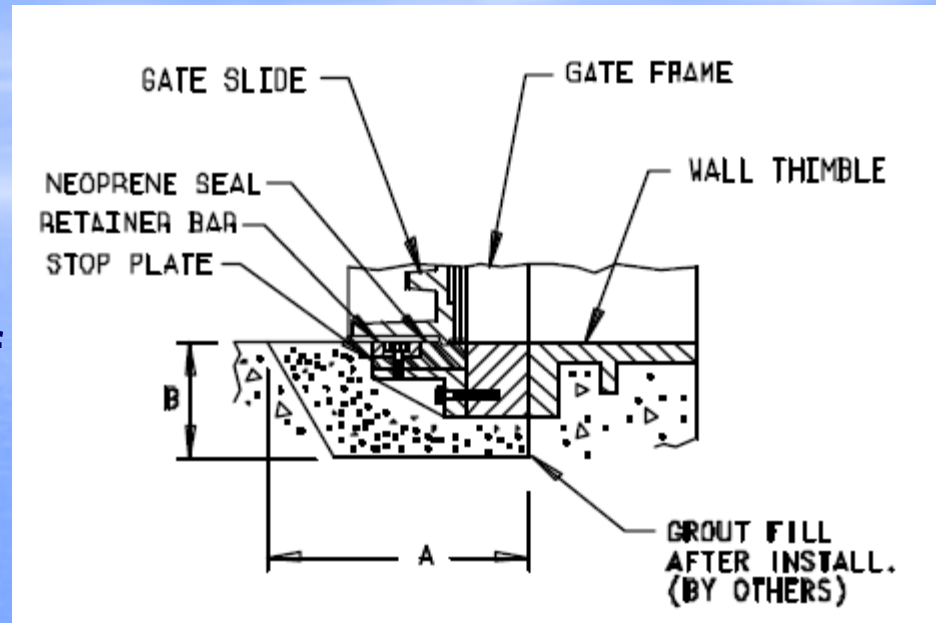
- **light-weight economical gate**
- **water pressure applies a pressure upward lowering the amount of lift required.**
- **a smaller hoist is used compared to other types of gates.**
- **flow is always one-way, against the face of the gate.**
- **widths up to 8.0 metres and with heights up to 3.5 metres.**



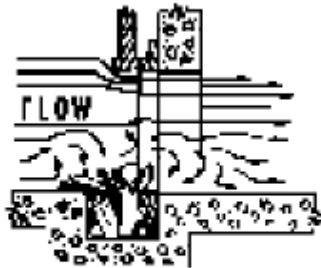
SEALING

CAST IRON SLUICE GATE WITH "Q-SEAL" FLUSHBOTTOM SEAL

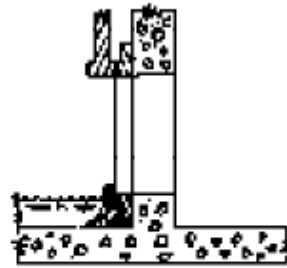
- flat plane across the bottom of the gate without projections into the opening to obstruct flow.



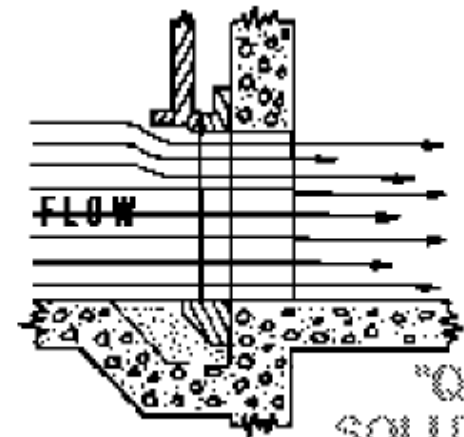
PROBLEM



PROBLEM

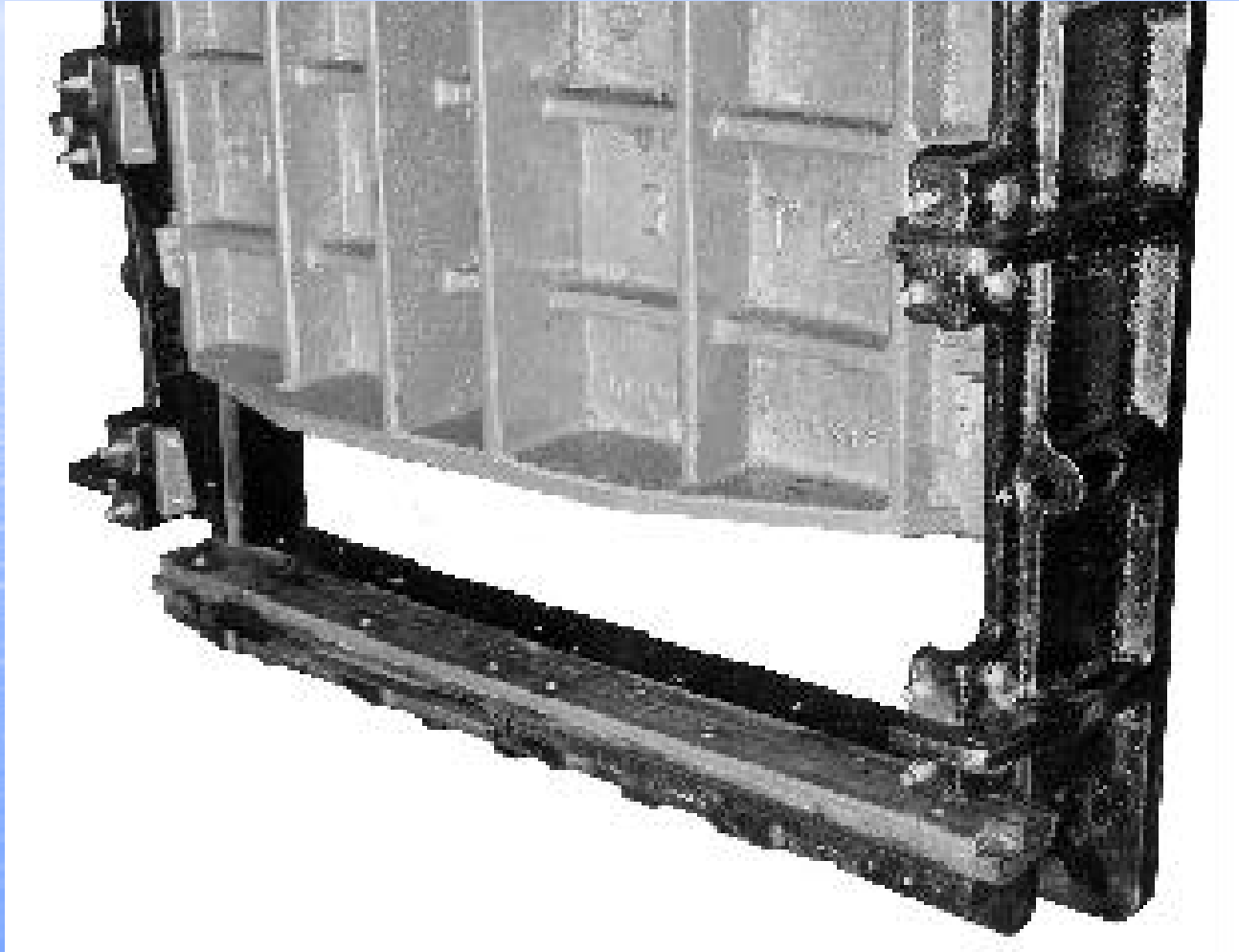


PROBLEM



"Q" SOLUTION

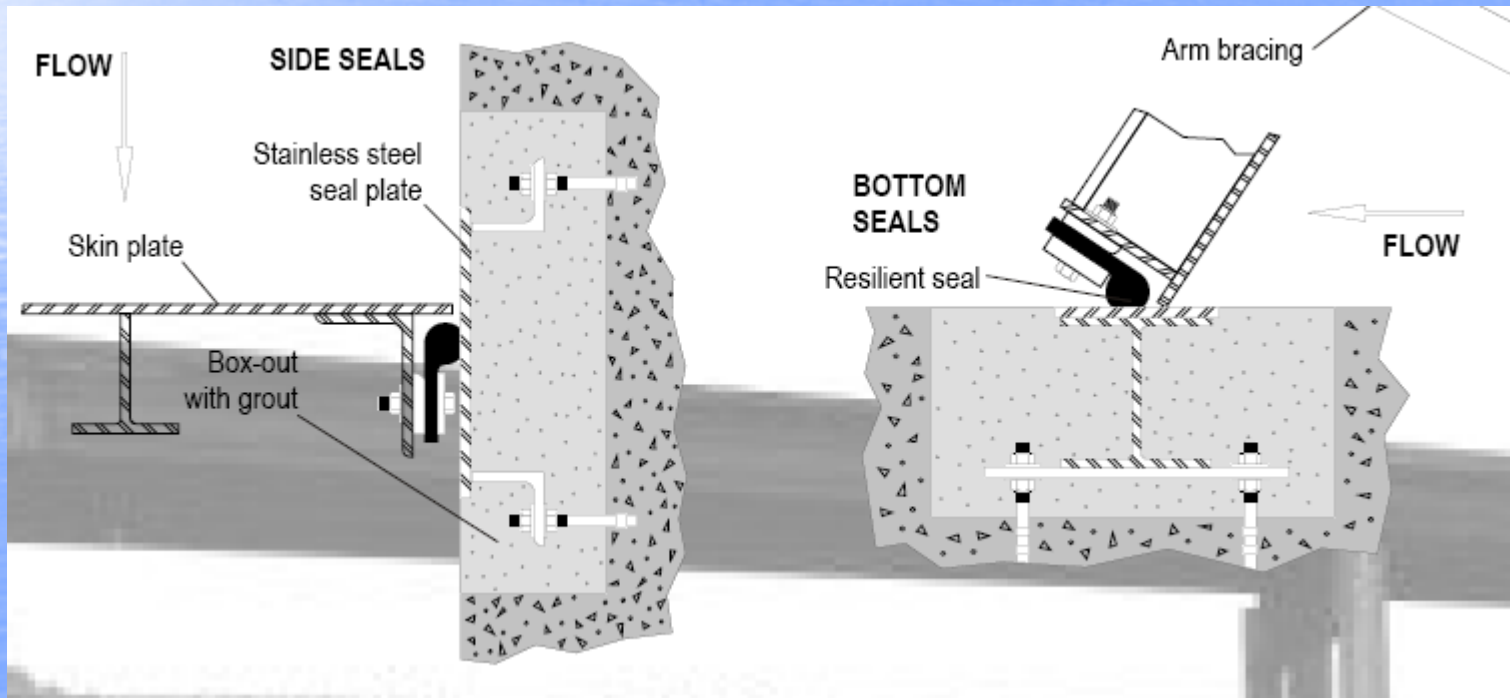
- when a flushbottom “Q” seal is used, a smooth rounded projection on the bottom of the slide replaces the normal metal seat and seat facing.



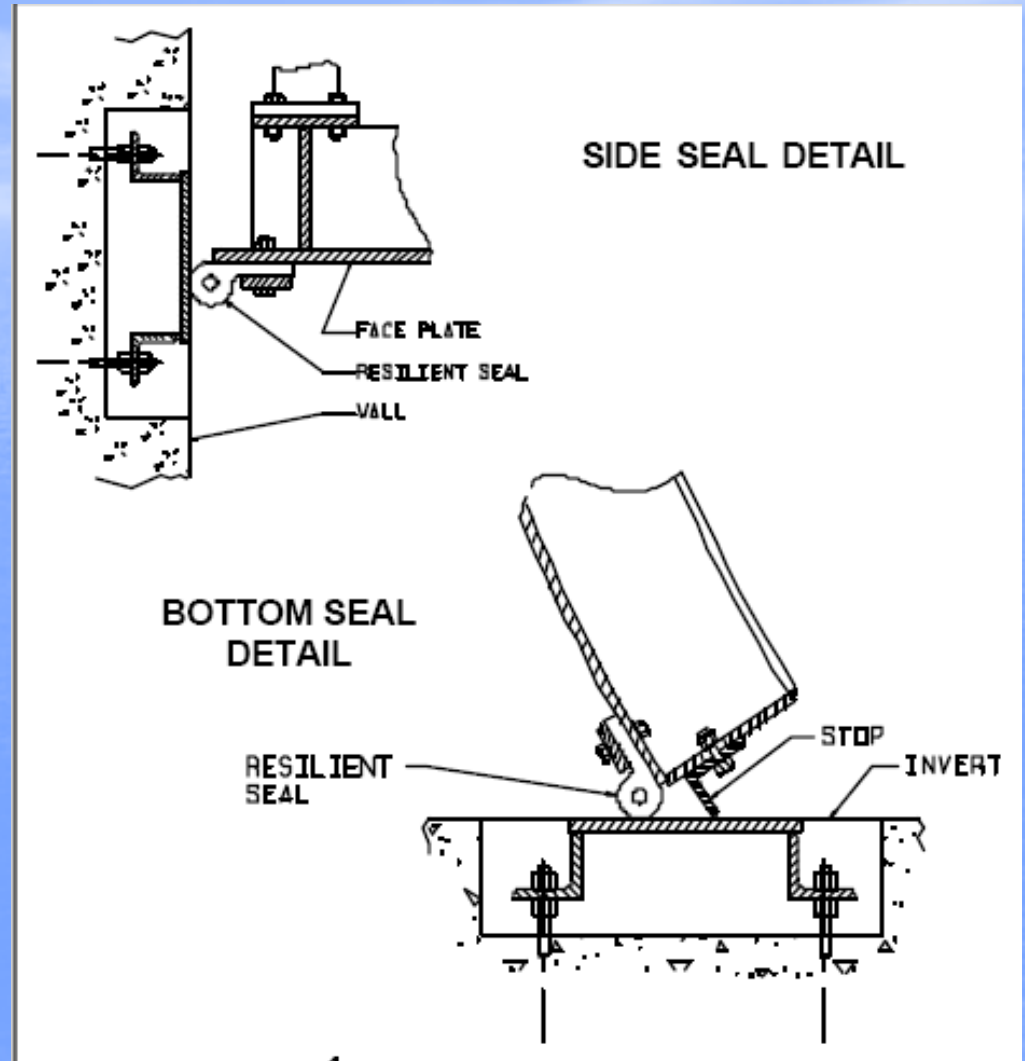
Q seal

“J “ Sealing at radial gates

- side and bottom seals of the “J “ type to prevent leakage.
- side and bottom seal plates from stainless steel



➤ galvanized or stainless steel rubbing plates to provide a smooth contact surface for the side and bottom seals throughout the full range of movement of the gate.



GATE OPERATING SYSTEMS

Screw Stem Actuators

- manually or with electric motor driven steel handwheels

Drum hoists

- electrically operated chain or cable drum hoists for large gates

Hydraulic systems

- hydraulic power units for local, remote or automatic operation of gates.

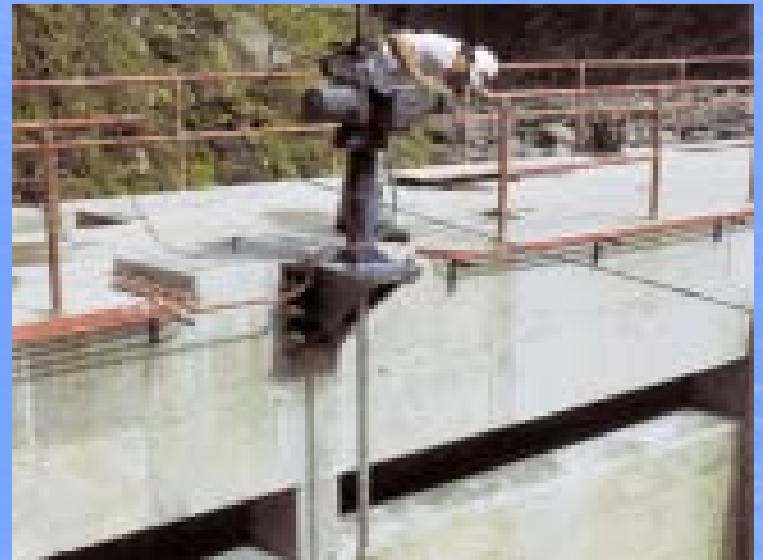
MANUAL MECHANICAL LIFTS

- used where infrequent operation of gates is required and where speed of opening/closing is not critical.



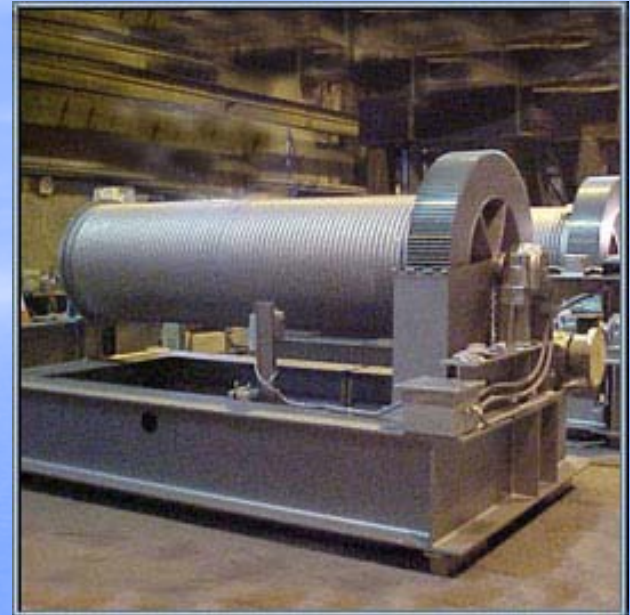
ELECTRICAL MECHANICAL LIFTS

- either for direct drive using steel stems or through cables.



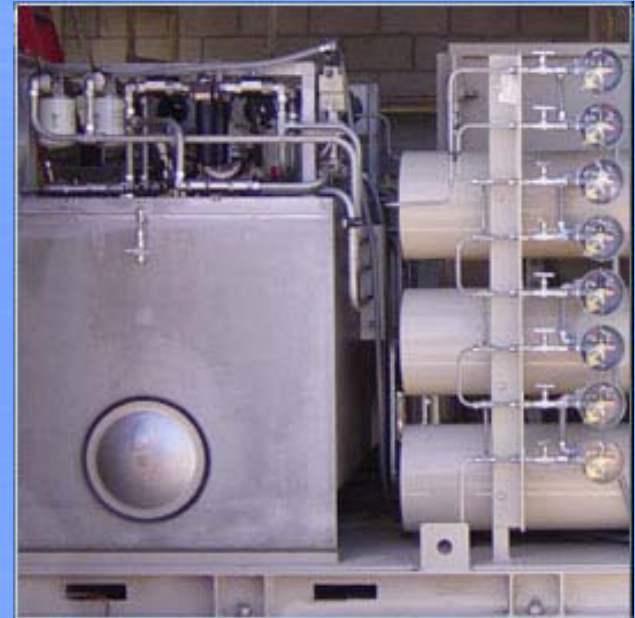
CABLE HOIST SYSTEMS

- designed for use with Roller gates, radial gates and overshot gates.
- used when gates are able to close by means of their own weight



HYDRAULIC OPERATING SYSTEMS

- hydraulic cylinder operation is provided when there is a requirement for fast opening/closing of gates.
- suitable for automatic operation.
- cylinders are available for oil or water actuation.



Some manufacturers of water control gates and gate operating systems:

- Armtec
- Steel - fab.
- Waterman
- Rodney Hunt
- Bergschenhoek civiele techniek
- Coldwell - Wilcox
- Creft Machine Works
- Fontaine
- Golden Harvest

